



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3280-1L02
Job Sheet 174597



Part No: D3280-1L02

Job Qty: 4 ea

Part Name: Floor Protector, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/19/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV F IPP Rev. C Revised to add color sheet. 11/03/02 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs		4/18/18	0.00	0.00	Purchasing		AT 18/04/27
140	Packaging	4 pcs		4/18/18	0.00	0.00	Packaging2		AT 18/04/27
150	QC	4 pcs		4/18/18	0.00	0.00	QC6		DAS 38
170	Packaging	4 pcs		4/18/18	0.00	0.00	Packaging3-1		6 APR 30 2018
180	QC21-SA	4 Ea		4/18/18	0.00	0.00	QC21		6 APR 30 2018

Part Op 110 - ISSUE P/O: 39366 SUPPLIER: PLASTECB MANUFACTURE D3280-1L02 AS PER DWG C OF
 Descriptions: C IS REQUIRED
 MAR 20 2018
 13
 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3280-1L02P	Floor Protector, LH	4 pcs (1 ea)	110-Purchasing	5066243

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3280-1L02P	4	0	0

Part Specifications

Specifications could not be found.

Plex 3/19/18 1:43 PM Dart.Gagnon.Michelle



Container No: **S066248**



Floor Protector, LH

PART NO: **D3280 – 1L02**

Serial No/Batch: **S066248**

Revision:

Operation:

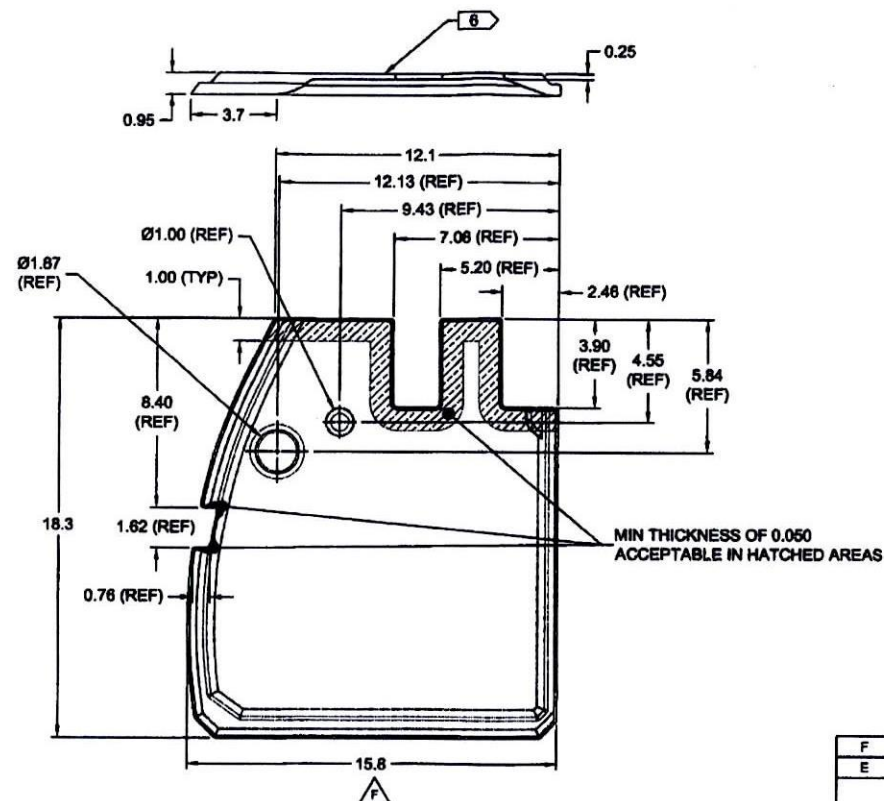
Change No:

Packaging

Mfg Date: 04/27/18
Job No: 174597

Dart Aerospace Ltd.

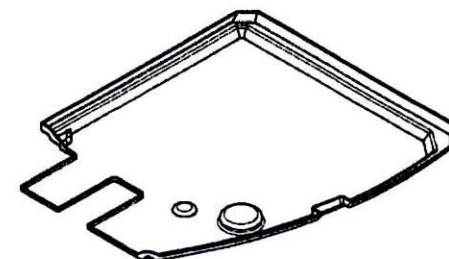
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



D3280-1 FLOOR PROTECTOR

D3280-1 NOTES:

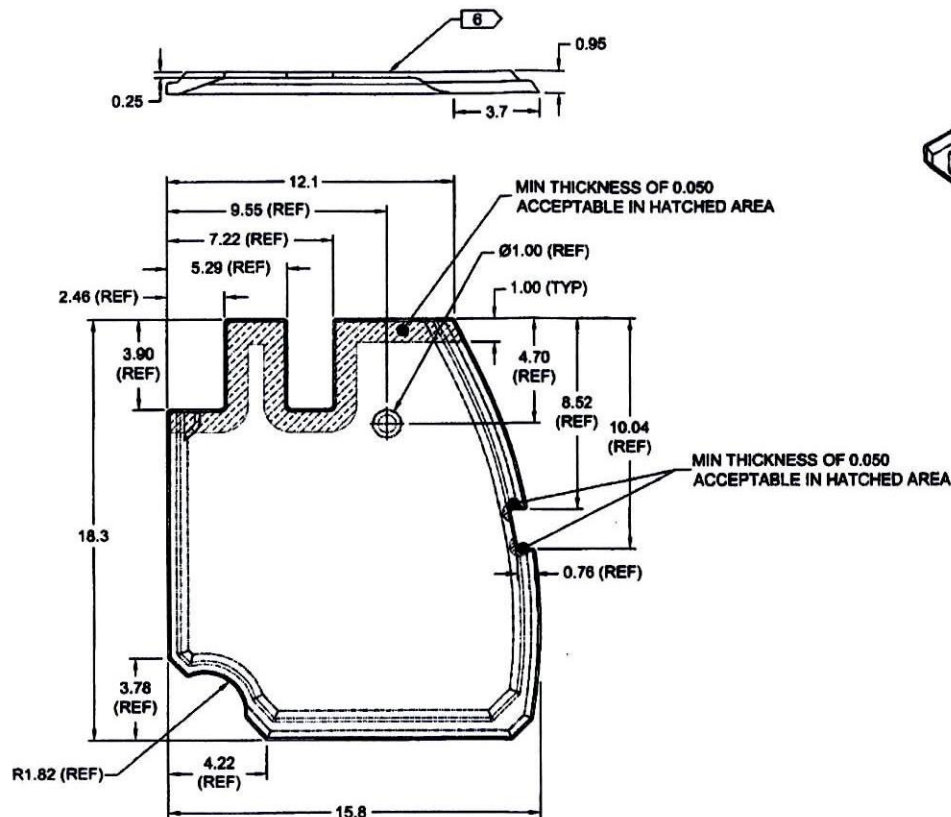
- 1) MATERIAL: -1L02 = LEXAN F8006, BLACK No. 701, 0.093" THICK (MLEXS.093-F8006-02)
-1L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3280-1Lxx" AND B/N PER QSI 044 6.4
- 7) WEIGHT: D3280-1L02 = 0.94 lb D3280-1L08 = 1.13 lb
- 8) THERMOFORM WITH MOLD D3280-1T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMENDMENTS
WITHOUT NOTICE
WORK ORDER
NO. 174597
MAR 19 2018

RELEASED
2013-02-15

F	REVISE DIM 16.0 TO 15.8 (ZN B5-1) AS PER CIR12-8	SFM	13.02.05
E	REVISE NOTES (ZN A8-1, A8-2)	RF	11.03.01
D	THICKNESS 0.093 WAS 0.125, MIN. THICKNESS 0.070 WAS 0.080, P/N & B/N ID WITH VIBRATING STYLUS (ZN A7-1, A7-2); CORRECT WEIGHTS (ZN A8-1, A8-2); HOLE SIZE Ø1.88 WAS Ø0.211 (ZN C7-1)	PH	08.03.28
C	UPDATE DIMS TO MATCH PARTS: COLOUR 701 WAS 700; GENERAL UPDATE	LE	07.10.12
B	NOW LEXAN; DIMS AS MANUFACTURED	CP	05.11.25
A	NEW ISSUE	CP	04.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SFM		
CHECKED	SB	DRAWING NO.	REV. F
MFG. APPR.	DA	D3280	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	FLOOR PROTECTOR	NTS
DATE	13.02.05	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3280-3 FLOOR PROTECTOR

D3280-3 NOTES:

- 1) MATERIAL: -3L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-3L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3280-3L02" AND B/N PER QSI 044 6.4
- 7) WEIGHT: D3280-3L02 = 0.68 lb D3280-3L08 = 1.03 lb
- 8) THERMOFORM WITH MOLD D3280-3T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

RELEASED
2013-02-19
MA

DESIGN	OP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>[Signature]</i>	D3280	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FLOOR PROTECTOR	NTS
DATE	13.02.05	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED TO THE BUYER UNDER A NON-DISCLOSURE AGREEMENT. IT IS NOT TO BE REPRODUCED OR COPIED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039366**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039366

PO Date: 3/20/18

Due Date: 4/19/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

REVISED \$

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3280-1L02P			Floor Protector, LH receive pcs	Firmed	4/19/18	4 Ea	4 Ea	4 Ea	\$200.00/Ea	\$800.00
Line Item Note AS PER DWG D3280 REV. F JOB NO. 174597											
2	D3280-3L02P			Floor Protector, RH receive pcs	Firmed	4/19/18	4 Ea	4 Ea	4 Ea	\$200.00/Ea	\$800.00
Line Item Note AS PER DWG D3280 REV. F JOB NO. 174590											
Grand Total:										\$1,600.00	

Order Notes

EC'd At 1804/17

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 3/27/18 12:00 PM dart.lavoie.chantal

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39366 SO # 022856

Part #	D3280-1L02P	Qty.	4	Batch #	-001
Description	FLOOR PROTECTOR	Material usage	1 SHEET	Lot#	0007444100
Part #	D3280-3L02P	Qty.	4	Batch #	-002
Description	FLOOR PROTECTOR	Material usage	OFF CUT	Lot#	0007444100
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: APRIL 26, 2018 C O F C # 063

Page: 1 of 1

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